


THREADED
3/4" - 1" - 1-1/4"

THREADED
1-1/2" - 2"

FLANGED
DN50 - DN65 - DN80 - DN100 - DN125

R297

Description

The **R297** 3-way mixing valve enables to intercept and mix heat transfer fluids in heating and cooling hydronic systems.

The fluids are mixed through a rotating sector conferring a linear function to the valve while maintaining a low manoeuvring torque.

R297 valves can be used to both mix and divert the flow.

For optimal operation and control, R297 valves must be combined to a K275 or K275-1 actuator and may be controlled by KLIMAbus thermoregulation products.

Versions and product codes

Product code	Connections		Compatible actuators	
	Type	Size	Actuator	Actuator installation kit
R297Y004	Threaded Rp EN 10226-1	3/4"F	K275Y002 (series K275) K275Y011 (series K275-1) K275Y013 (series K275-1)	KIT 0297 (included with the valve) SPARE PART: P275Y004
R297Y005		1"F		
R297Y006		1-1/4"F		
R297Y007		1-1/2"F	K275Y002 (series K275) K275Y011 (series K275-1) K275Y013 (series K275-1)	KIT 0297A (included with the valve) SPARE PART: P275Y001
R297Y008		2"F		
R297Y105	Flanged EN 1092-2	DN50	K275Y002 (series K275) K275Y011 (series K275-1) K275Y013 (series K275-1)	KIT P275Y001 (to be ordered separately)
R297Y106		DN65		
R297Y108		DN80		
R297Y110		DN100		
R297Y112		DN125		

Completion codes

- **K275Y002**: actuator with integrated constant temperature control
- **K275Y011**: 3-point floating actuator for use with KLIMAbus thermoregulation
- **K275Y013**: actuator with 0...10V control for use with KLIMAbus thermoregulation
- **P275Y001**: kit for installation of K275 and K275-1 actuators on R297 flanged valves
- **KLIMAbus thermoregulation**: KLIMAbus thermoregulation components (regulation module, thermostats, room probes, etc...)

Main characteristics

R297 3-way valves include a special sector rotor.

The special shape of this rotor enables these valves to perform an **equal-percentage regulation** (more details below).

In addition, the sector rotor can rotate by 360° so that R297 valves can be used both for **mixing and diverting**.

Last but not least, the rotor system of low-friction coefficient seals ensures **low manoeuvring torques** during operation.



R297 TREADED



Technical data

- Fluids: water, glycol-based solutions (max. 50 %)
- Temperature range: 5÷110 °C
- Max. working pressure: 10 bar
- Max. differential pressure: 1 bar
- Rotation angle: 90° from initial position, in both directions (clockwise and anticlockwise)
- Kv/Kv_{min} setting range: 100
- Leakage: max. 0,1 % Kv with ΔP = 1 bar

Kv and weight

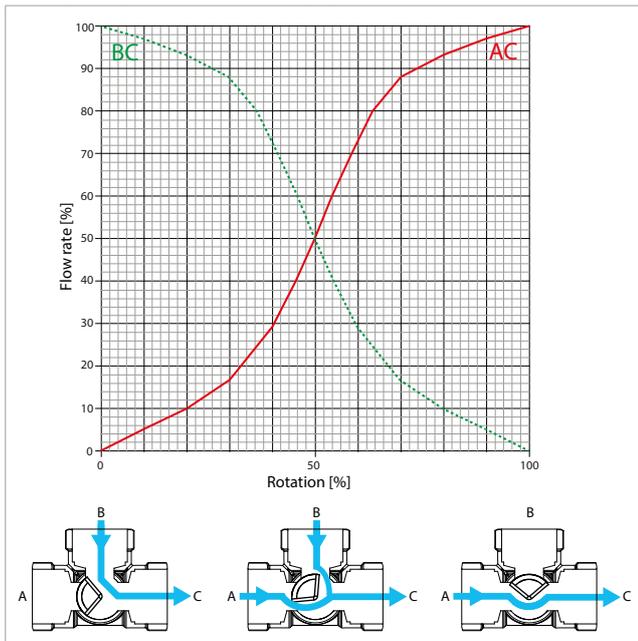
Product code	Connections	Kv	Weight [kg]
R297Y004	3/4" F	7	1,1
R297Y005	1" F	11	1,2
R297Y006	1-1/4" F	15	1,5
R297Y007	1-1/2" F	25	1,6
R297Y008	2" F	40	2,3

Materials

- Valve body: CW617N brass
- Rotating sector: CW617N brass
- Anti-friction ring: PTFE
- Gaskets: EPDM, FPM
- Covering plate: aluminum

Flow diagram

Equal-percentage valve: equal variations of the stroke absolute value always correspond to the same % variation of the efflux coefficient (example: if the valve opens by 10 %, the Kv will vary by 10 %).



Maintenance

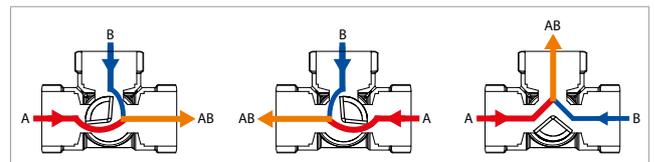
R297 threaded valves do not require any specific maintenance. We however recommend to verify proper operation of the valve and actuator once a year.

Operation

Mixing mode

R297 threaded valves may include a K275Y002, K275Y011 or K275Y013 actuator and work as a mixing valve.

The valve rotor, controlled by the actuator, can move by 90° in both directions (clockwise and anticlockwise) to mix the fluid from the boiler room (A) with the fluid from the heating/cooling system return circuit (B) and guarantee a delivery water temperature (AB) complying with the project requirements.



Diverting mode

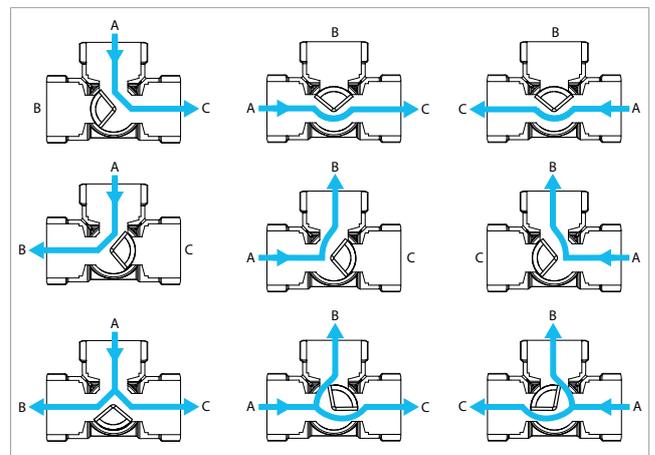
R297 threaded valves may include a K275Y011 or K275Y013 actuator and work as a diverting valve.



Note.

The valves cannot be used in diverting mode when installing the K275Y002 actuator.

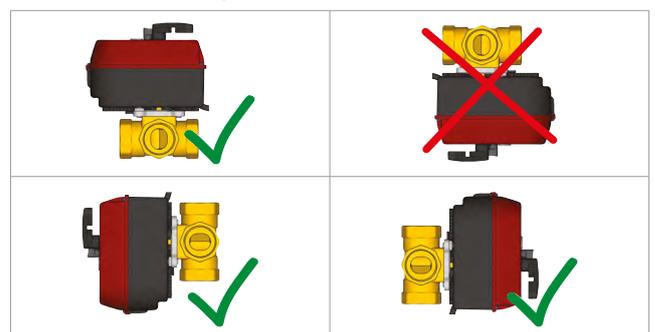
The valve rotor, controlled by the actuator, can move by 90° in both directions (clockwise and anticlockwise) to divert the fluid from a valve inlet (A) to one of the two available outlets (B or C) based on the system requirements.



Installation

Allowed installation positions

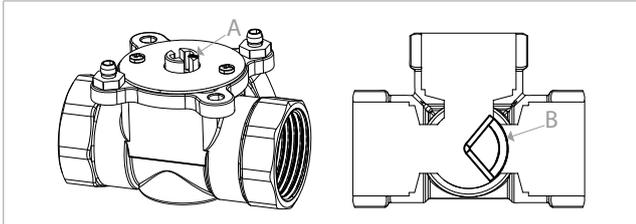
R297 threaded valves may be installed vertically with the actuator on the left or right side or horizontally with the actuator on top. Horizontal installation with the actuator pointing downward is not allowed.



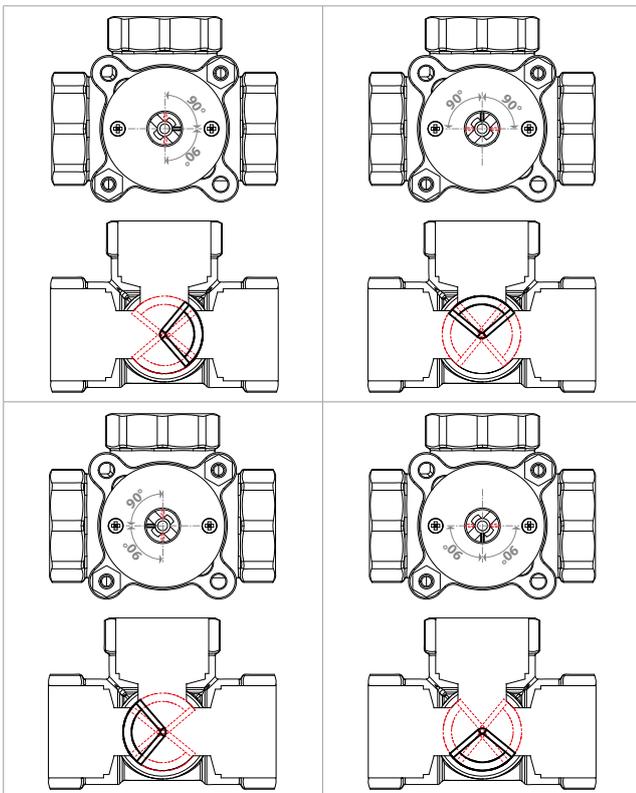
R297 3/4" - 1" - 1-1/4" THREADED VALVES

Before installing the actuator on the valve, fit its stem manually based on the desired mode (mixing valve or diverting valve).

The incision (A) on the valve stem always shows the current position of the rotor (B).



The valve rotor can turn by 90° in both directions (clockwise and anticlockwise); therefore, based on the initial point setting, it can move within a 180° range.

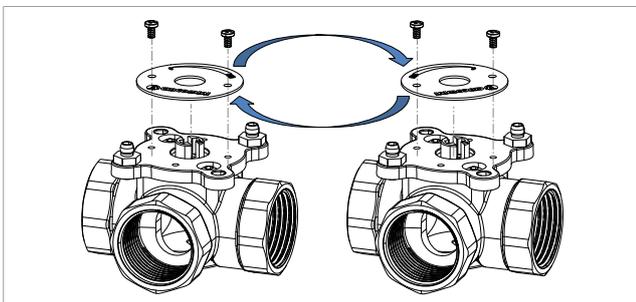


Set the correct operation values of the actuator (rotation direction, control signal, etc...) based on the desired rotor rotation, by using the internal DIP Switches.

i Note: for K275Y011 actuator (without DIP Switches), the direction of rotation is set according to the connection of the power cables.

i Note: refer to valve and actuator instructions to install the actuators and for proper setting of DIP Switches.

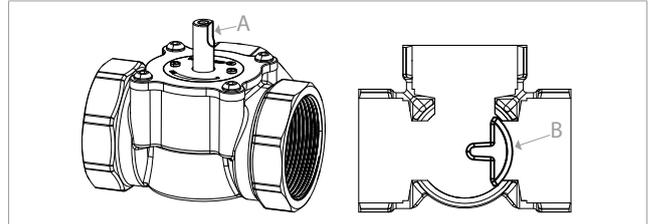
The face of the metal plate on the upper side of the valve can be inverted based on the rotation direction set on the actuator so as to show the proper opening range.



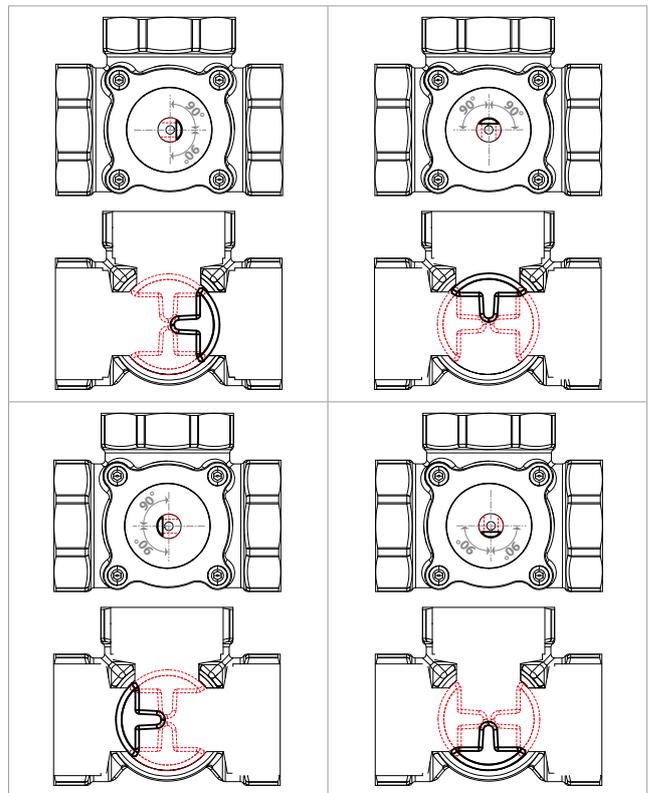
R297 1-1/2" - 2" THREADED VALVES

Before installing the actuator on the valve, fit its stem manually based on the desired mode (mixing valve or diverting valve).

The milling (A) on the valve stem always shows the current position of the rotor (B).



The valve rotor can turn by 90° in both directions (clockwise and anticlockwise); therefore, based on the initial point setting, it can move within a 180° range.

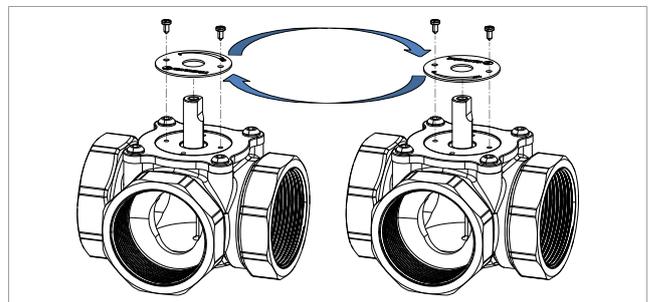


Set the correct operation values of the actuator (rotation direction, control signal, etc...) based on the desired rotor rotation, by using the internal DIP Switches.

i Note: for K275Y011 actuator (without DIP Switches), the direction of rotation is set according to the connection of the power cables.

i Note: refer to valve and actuator instructions to install the actuators and for proper setting of DIP Switches.

The face of the metal plate on the upper side of the valve can be inverted based on the rotation direction set on the actuator so as to show the proper opening range.





R297 FLANGED



Technical data

- Fluids: water, glycol-based solutions (max. 50 %)
- Temperature range: 5÷110 °C
- Max. working pressure: 6 bar
- Rotation angle: 90° from initial position in both directions (clockwise and anticlockwise)
- Kv/Kv_{min} setting range: 100
- Leakage: based on flow %, max. 1,5 %

Kv and weight

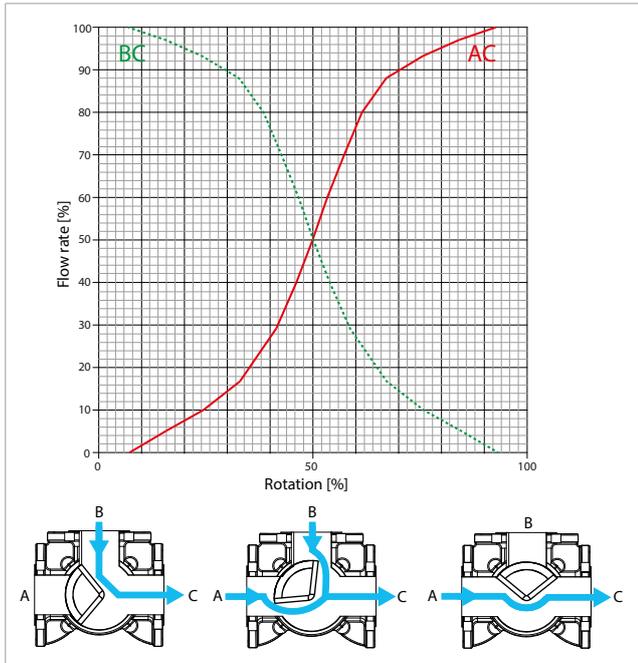
Product code	Connections	Kv	Weight [kg]
R297Y105	DN50	60	9,1
R297Y106	DN65	90	10
R297Y108	DN80	150	16,2
R297Y110	DN100	225	21
R297Y112	DN125	280	27

Materials

- Body valve: EN-JL 1030 cast iron
- Rotating sector: CW614N brass and stainless steel
- Bush: CW602N brass
- Gaskets: EPDM
- Covering plate: cast iron

Flow diagram

Equal-percentage valve: equal variations of the stroke absolute value always correspond to the same % variation of the efflux coefficient (example: if the valve opens by 10 %, the Kv will vary by 10 %).



Maintenance

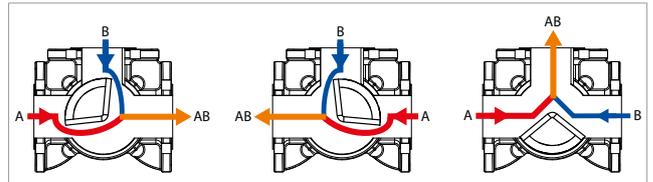
R297 flanged valves do not require any specific maintenance. We however recommend to verify proper operation of the valve and actuator once a year.

Operation

Mixing mode

R297 flanged valves may include a K275Y002, K275Y011 or K275Y013 actuator and work as a mixing valve.

The valve rotor, controlled by the actuator, can move by 90° in both directions (clockwise and anticlockwise) to mix the fluid from the boiler room (A) with the fluid from the heating/cooling system return circuit (B) and guarantee a delivery water temperature (AB) complying with the project requirements.



Diverting mode

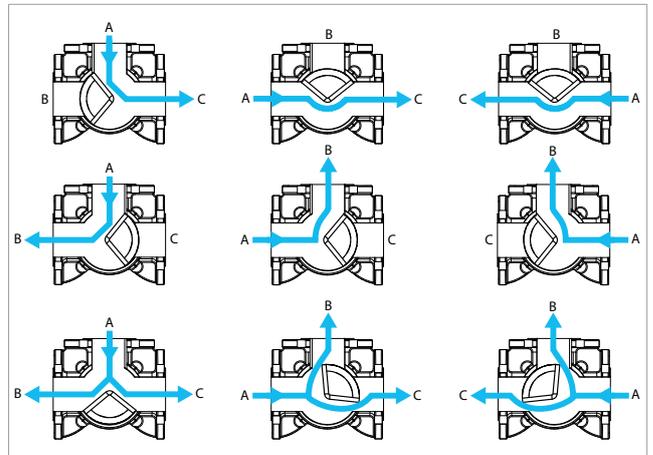
R297 flanged valves may include a K275Y011 or K275Y013 actuator and work as a diverting valve.



Note.

The valves cannot be used in diverting mode when installing the K275Y002 actuator.

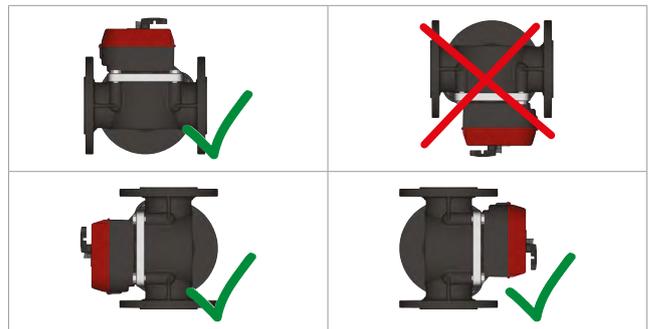
The valve rotor, controlled by the actuator, can move by 90° in both directions (clockwise and anticlockwise) to divert the fluid from a valve inlet (A) to one of the two available outlets (B or C) based on the system requirements.



Installation

Allowed installation positions

R297 flanged valves may be installed vertically with the actuator on the left or right side or horizontally with the actuator on top. Horizontal installation with the actuator pointing downward is not allowed.

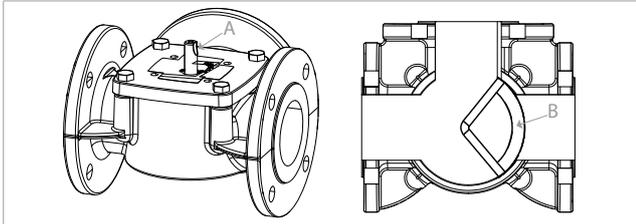




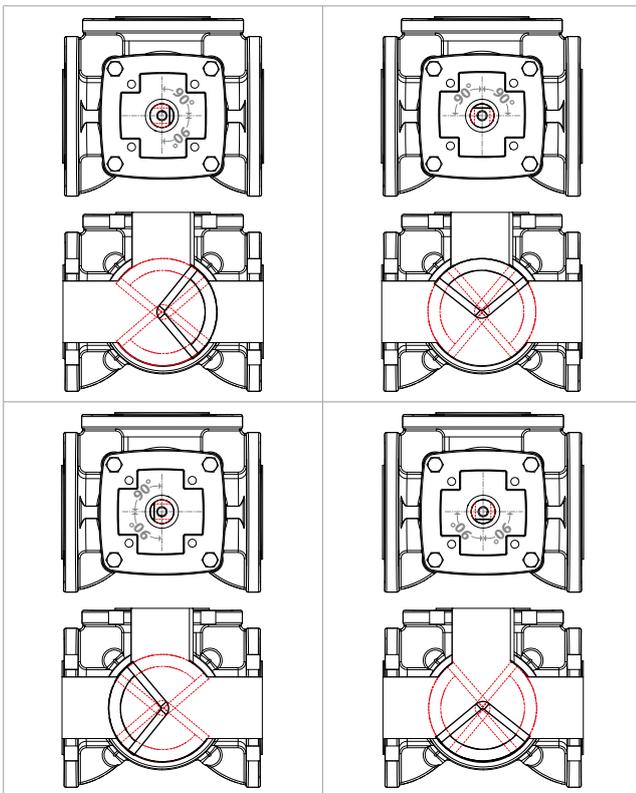
R297 FLANGED VALVES

Before installing the actuator on the valve, fit its stem manually based on the desired mode (mixing valve or diverting valve).

The milling (A) on the valve stem always shows the current position of the rotor (B).



The valve rotor can turn by 90° in both directions (clockwise and anticlockwise); therefore, based on the starting point setting, it can move within a 180° range.

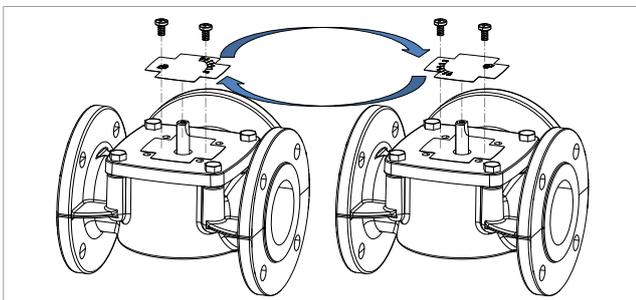


Set the correct operation values of the actuator (rotation direction, control signal, etc...) based on the desired rotor rotation, by using the internal DIP Switches.

i Note: for K275Y011 actuator (without DIP Switches), the direction of rotation is set according to the connection of the power cables.

i Note: refer to valve and actuator instructions to install the actuators and for proper setting of DIP Switches.

The face of the metal plate on the upper side of the valve can be inverted based on the rotation direction set on the actuator so as to show the proper opening range.



DIMENSIONS

R297 3/4" - 1" - 1-1/4" threaded valves

Product code	Connections A	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	Valves + K275 or K275-1 actuators		
									I [mm]	L [mm]	M [mm]
R297Y004	3/4"F	36	72	27	36	63	19	53	78	125	145
R297Y005	1"F	41	82	27	41	68	21	55	82	125	147
R297Y006	1-1/4"F	47	94	27	47	74	25	62	94	125	154

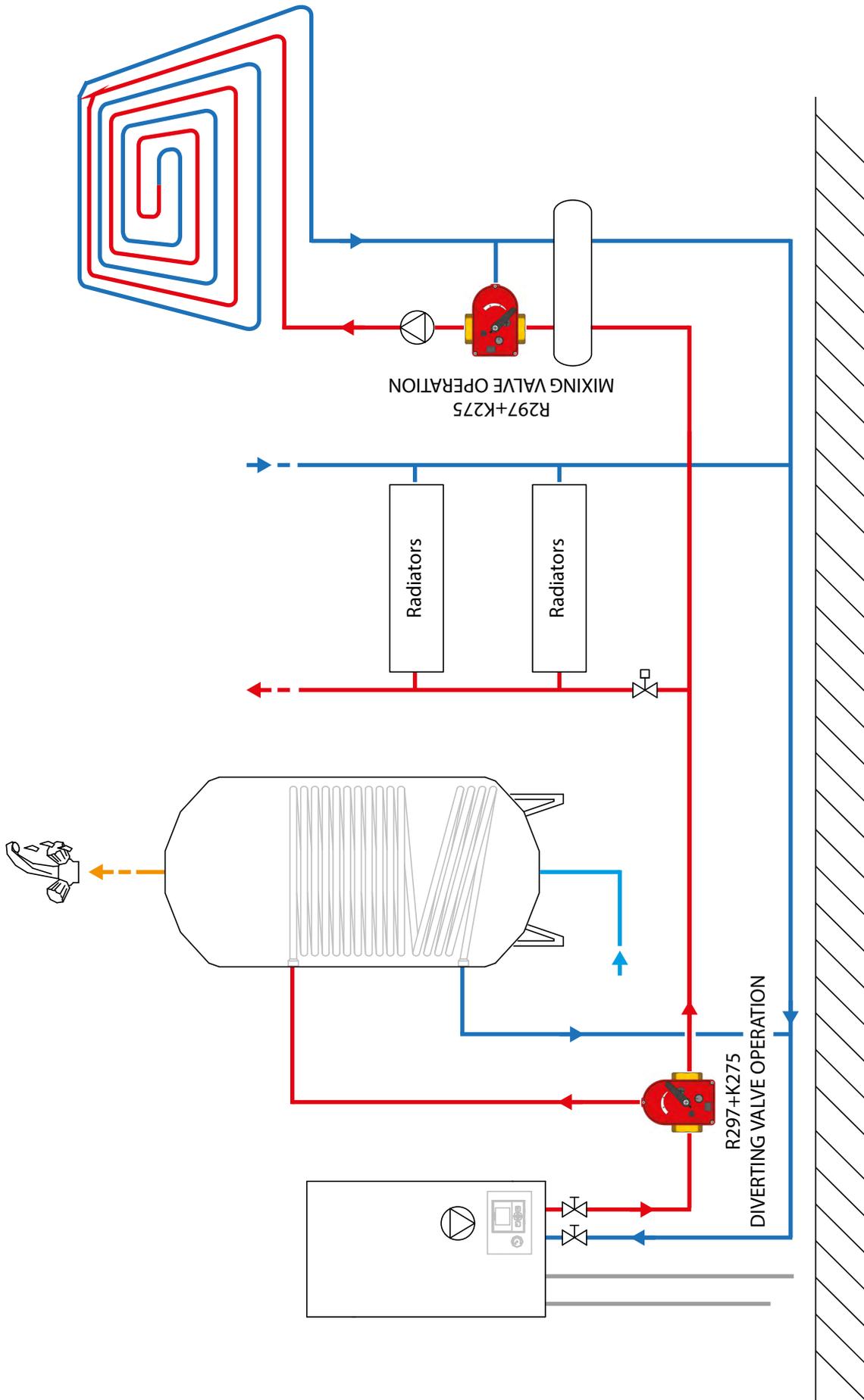
R297 1-1/2" - 2" threaded valves

Product code	Connections A	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	Valves + K275 or K275-1 actuators		
									I [mm]	L [mm]	M [mm]
R297Y007	1-1/2"F	53	106	30	53	83	30	96	106	125	179
R297Y008	2"F	60	120	35	60	95	35	103	120	125	186

R297 flanged valves

Product code	Connections A	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	I [mm]	Ø [mm]	Valves + K275 or K275-1 actuators		
											L [mm]	M [mm]	N [mm]
R297Y105	DN50	97,5	195	70	98	168	70	140	78	N°4 x Ø15	195	168	225
R297Y106	DN65	100	200	80	100	180	80	160	92	N°4 x Ø15	200	180	245
R297Y108	DN80	120	240	95	120	215	95	190	107	N°4 x Ø18	240	215	265
R297Y110	DN100	132,5	265	105	133	238	105	210	121	N°4 x Ø18	265	238	290
R297Y112	DN125	150	300	120	150	270	120	240	77	N°8 x Ø18	300	270	300

EXAMPLE OF APPLICATION DIAGRAM





PRODUCT SPECIFICATIONS

R297Y004

3-way sector mixing valve with Rp 3/4" F threaded connections EN 10226-1. Body, bonnet and rotating sector UNI EN 12165 CW617N brass; PTFE anti-friction ring; EPDM or FPM gaskets; aluminum covering plate. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 10 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 1,1 kg. Motorizable with installation of K275 or K275-1 actuator.

R297Y005

3-way sector mixing valve with Rp 1" F threaded connections EN 10226-1. Body, bonnet and rotating sector UNI EN 12165 CW617N brass; PTFE anti-friction ring; EPDM or FPM gaskets; aluminum covering plate. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 10 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 1,2 kg. Motorizable with installation of K275 or K275-1 actuator.

R297Y006

3-way sector mixing valve with Rp 1-1/4" F threaded connections EN 10226-1. Body, bonnet and rotating sector UNI EN 12165 CW617N brass; PTFE anti-friction ring; EPDM or FPM gaskets; aluminum covering plate. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 10 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 1,5 kg. Motorizable with installation of K275 or K275-1 actuator.

R297Y007

3-way sector mixing valve with Rp 1-1/2" F threaded connections EN 10226-1. Body, bonnet and rotating sector UNI EN 12165 CW617N brass; PTFE anti-friction ring; EPDM or FPM gaskets; aluminum covering plate. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 10 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 1,6 kg. Motorizable with installation of K275 or K275-1 actuator.

R297Y008

3-way sector mixing valve with Rp 2" F threaded connections EN 10226-1. Body, bonnet and rotating sector UNI EN 12165 CW617N brass; PTFE anti-friction ring; EPDM or FPM gaskets; aluminum covering plate. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 10 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 2,3 kg. Motorizable with installation of K275 or K275-1 actuator.

R297Y105

3-way sector mixing valve with flanged connections EN 1092-2, DN50. Cast iron body and covering plate; rotating sector UNI EN 12165 CW617N brass and stainless steel; bush CW602N brass; EPDM gaskets. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 6 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 9,1 kg. Motorizable with installation of K275 or K275-1 actuator and P275 kit.

R297Y106

3-way sector mixing valve with flanged connections EN 1092-2, DN65. Cast iron body and covering plate; rotating sector UNI EN 12165 CW617N brass and stainless steel; bush CW602N brass; EPDM gaskets. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 6 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 10 kg. Motorizable with installation of K275 or K275-1 actuator and P275 kit.

R297Y108

3-way sector mixing valve with flanged connections EN 1092-2, DN80. Cast iron body and covering plate; rotating sector UNI EN 12165 CW617N brass and stainless steel; bush CW602N brass; EPDM gaskets. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 6 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 16,2 kg. Motorizable with installation of K275 or K275-1 actuator and P275 kit.

R297Y110

3-way sector mixing valve with flanged connections EN 1092-2, DN100. Cast iron body and covering plate; rotating sector UNI EN 12165 CW617N brass and stainless steel; bush CW602N brass; EPDM gaskets. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 6 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 21 kg. Motorizable with installation of K275 or K275-1 actuator and P275 kit.

R297Y112

3-way sector mixing valve with flanged connections EN 1092-2, DN125. Cast iron body and covering plate; rotating sector UNI EN 12165 CW617N brass and stainless steel; bush CW602N brass; EPDM gaskets. Fluids: water, glycol-based solutions (max. 50 %). Temperature range: 5÷110 °C. Max. working pressure: 6 bar. Rotation angle: 90° from initial position, in both directions (clockwise and anti-clockwise). Weight: 27 kg. Motorizable with installation of K275 or K275-1 actuator and P275 kit.

Additional information

For more information, go to www.giacomini.com or contact our technical assistance service: ☎ +39 0322 923372 📠 +39 0322 923255 ✉ consulenza.prodotti@giacomini.com

This document provides only general indications. Giacomini S.p.A. may change at any time, without notice and for technical or commercial reasons, the items included herewith.

The information included in this technical sheet do not exempt the user from strictly complying with the rules and good practice standards in force.

Giacomini S.p.A. Via per Alzo, 39 - 28017 San Maurizio d'Opaglio (NO) Italy